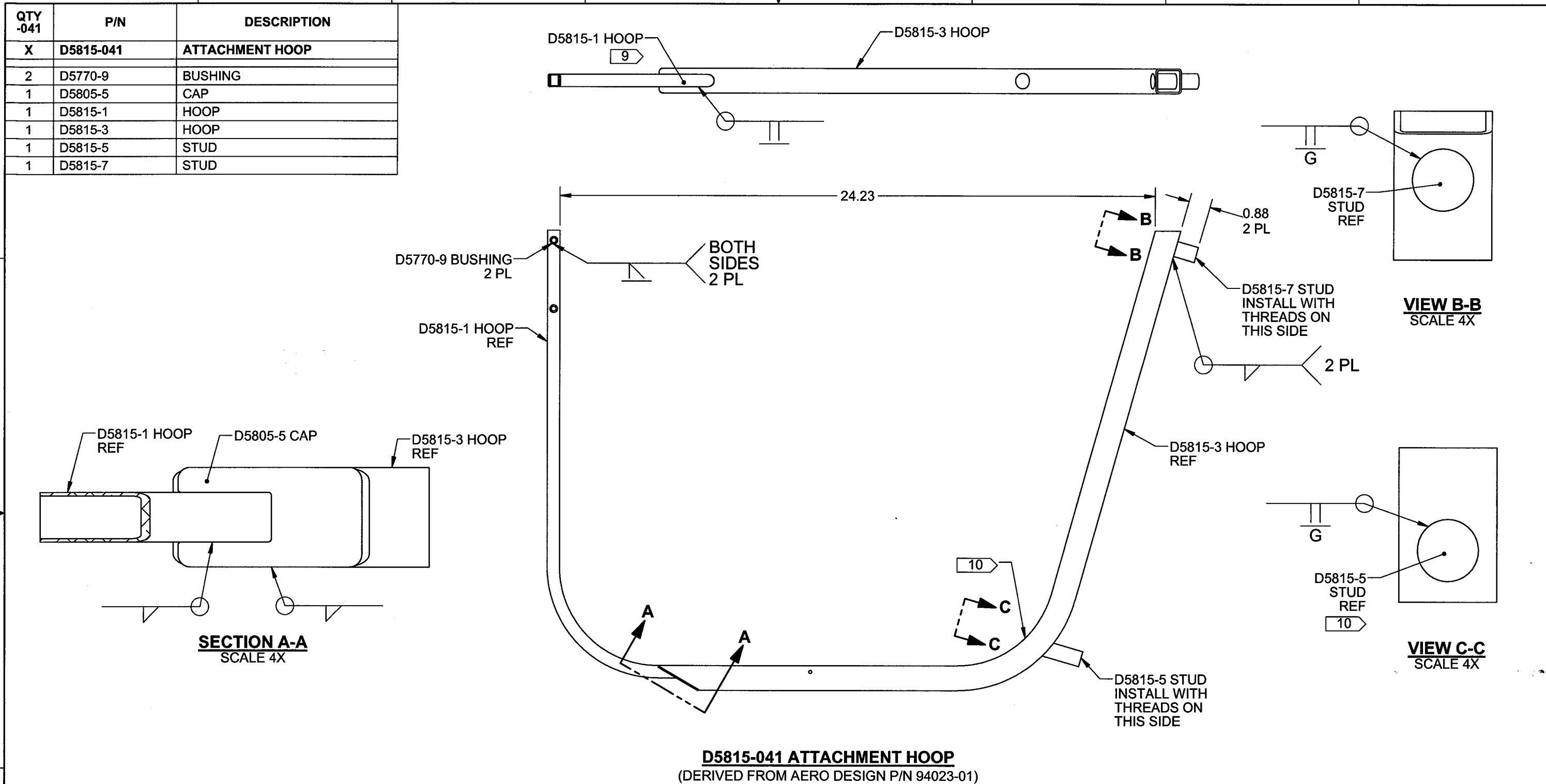


QTY -041	P/N	DESCRIPTION
X	D5815-041	ATTACHMENT HOOP
2	D5770-9	BUSHING
1	D5805-5	CAP
1	D5815-1	HOOP
1	D5815-3	HOOP
1	D5815-5	STUD
1	D5815-7	STUD



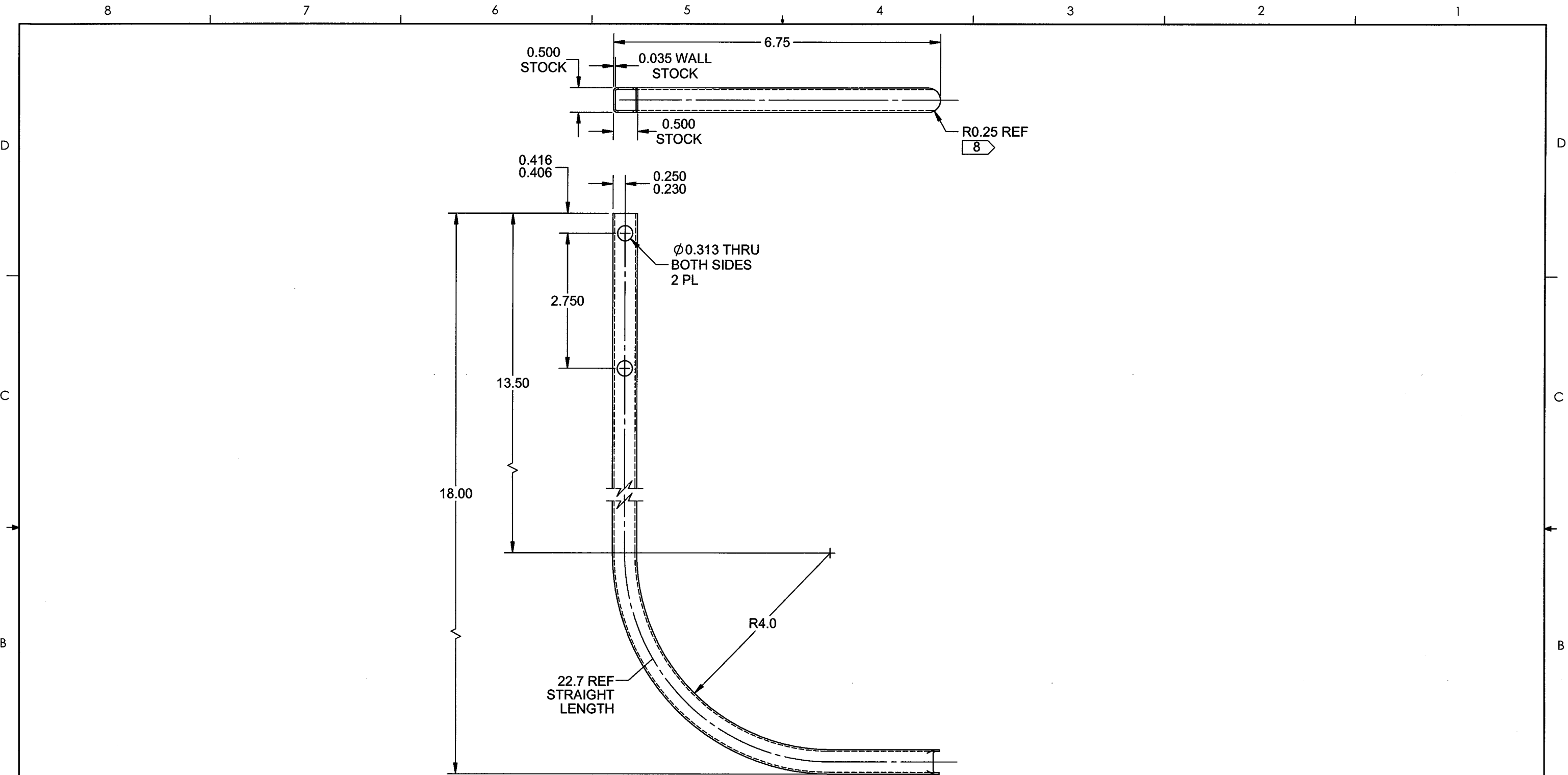
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 2.83 lbs
 - 8) WELD PER DART QSI 004
 - 9) GRIND END OF D5815-1 HOOP TO FIT SLOT OF D5815-3 HOOP
 - 10) GRIND END OF D5815-5 STUD FLUSH TO INSIDE OF D5815-3 HOOP

RELEASED

2021 AUG 16
H3 ECR 21-220

APPROVED

C	SHT 3, C2: DIMENSION WAS 16.88 IS 16.91.	OS	21.07.08
B	SHT 2,3,5: UPDATED NOTE 1	JC	20.12.07
A	NEW ISSUE	ZF	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	OS		
CHECKED	SAD	DRAWING NO. D5815 REV. C SHEET 1 OF 5	
MFG. APPR.	DD		
APPROVED	ML	TITLE BASKET HOOPS SCALE NTS	
DE APPR.	CP		
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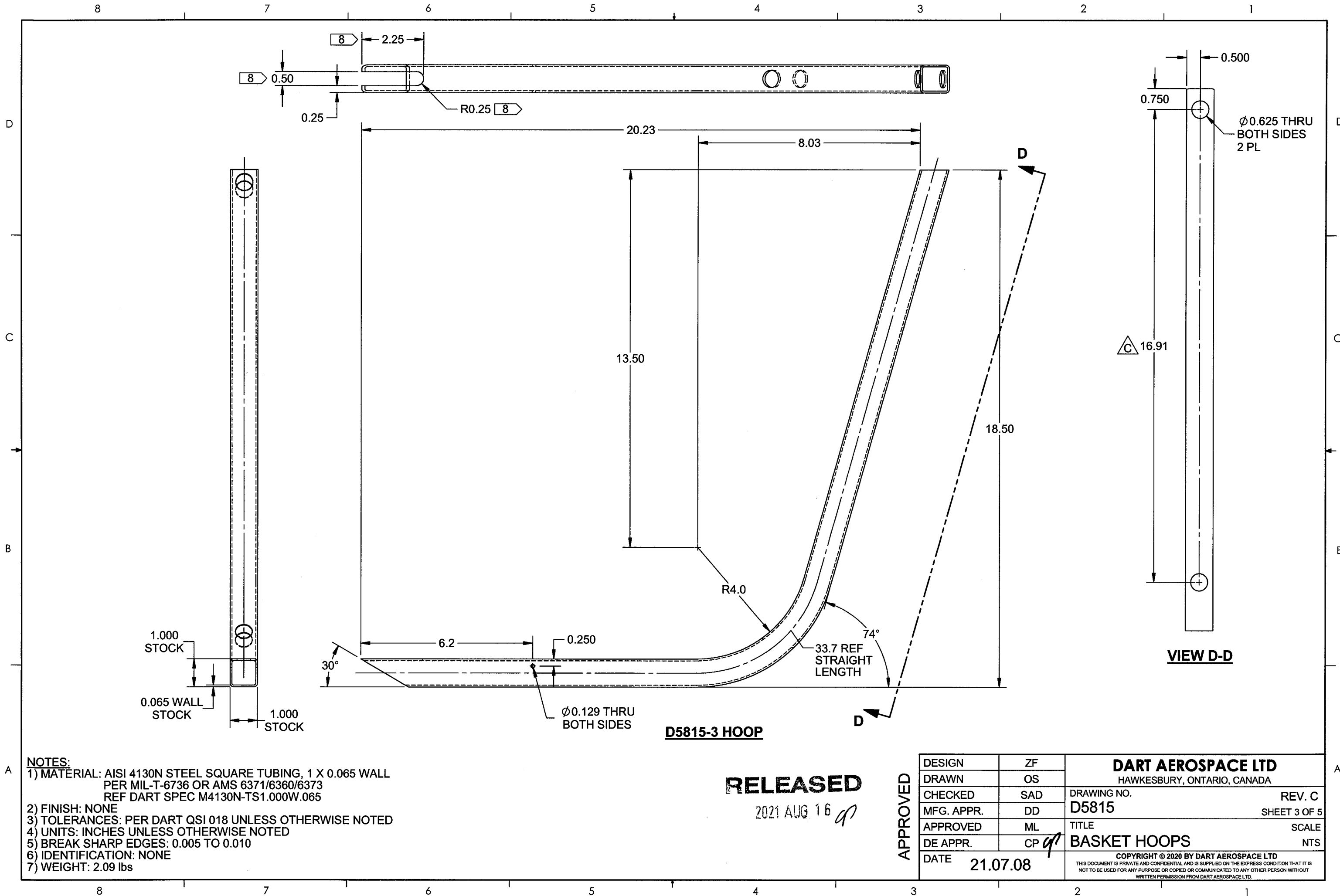
D5815-1 HOOP

- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6360/6373
REF DART SPEC M4130N-TS0.500W.035
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.39 lbs
 - 8) GRIND END TO FIT SLOT OF D5815-3 HOOP AT ASSEMBLY

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2021 AUG 16 *q1*

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	OS		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	DD	D5815	SHEET 2 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	CP <i>q2</i>	BASKET HOOPS	NTS
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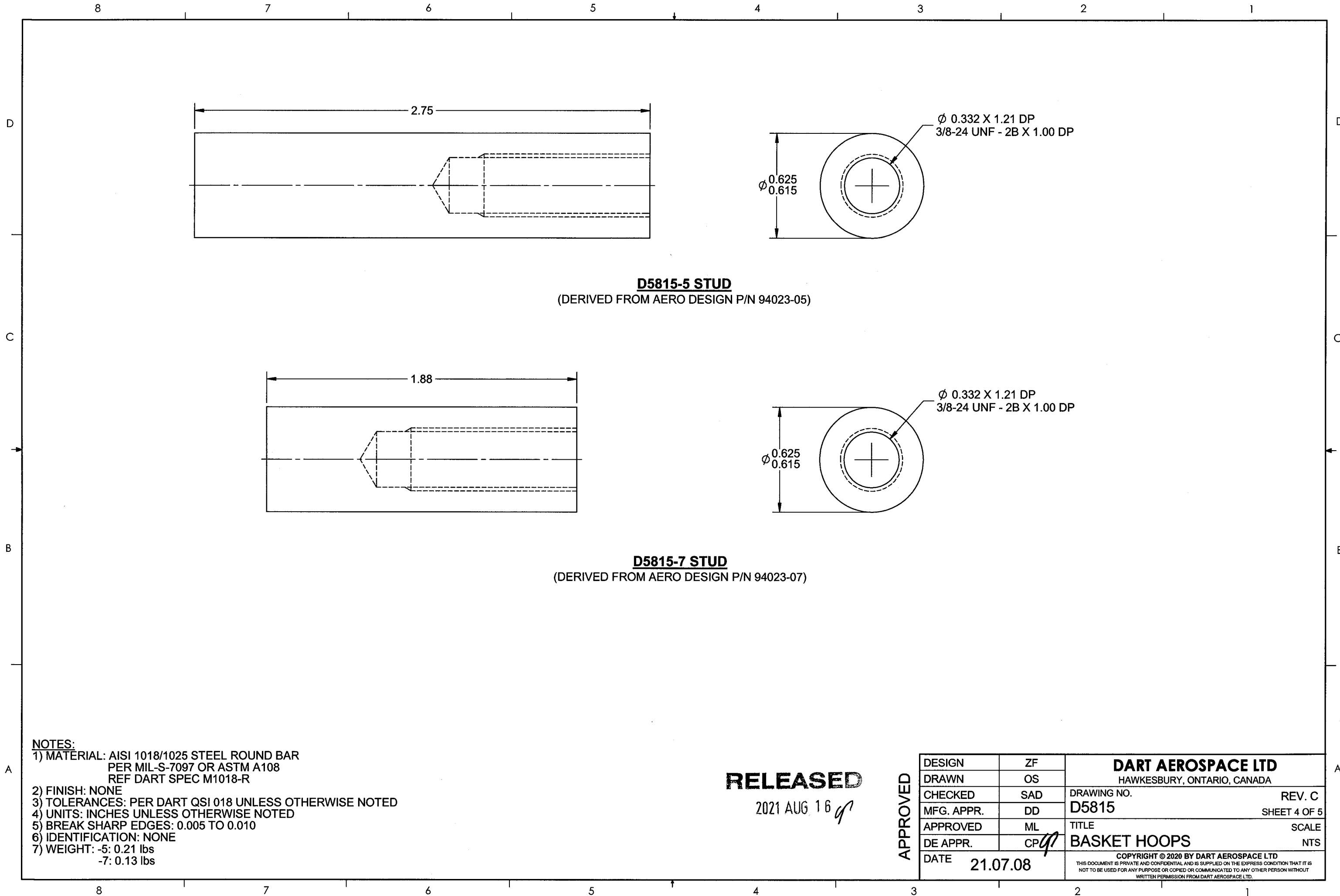


NOTES:
1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1 X 0.065 WALL
PER MIL-T-6736 OR AMS 6371/6360/6373
REF DART SPEC M4130N-TS1.000W.065
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 2.09 lbs

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2021 AUG 16

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	OS		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	DD	D5815	SHEET 3 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BASKET HOOPS	NTS
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D5815-5 STUD
(DERIVED FROM AERO DESIGN P/N 94023-05)

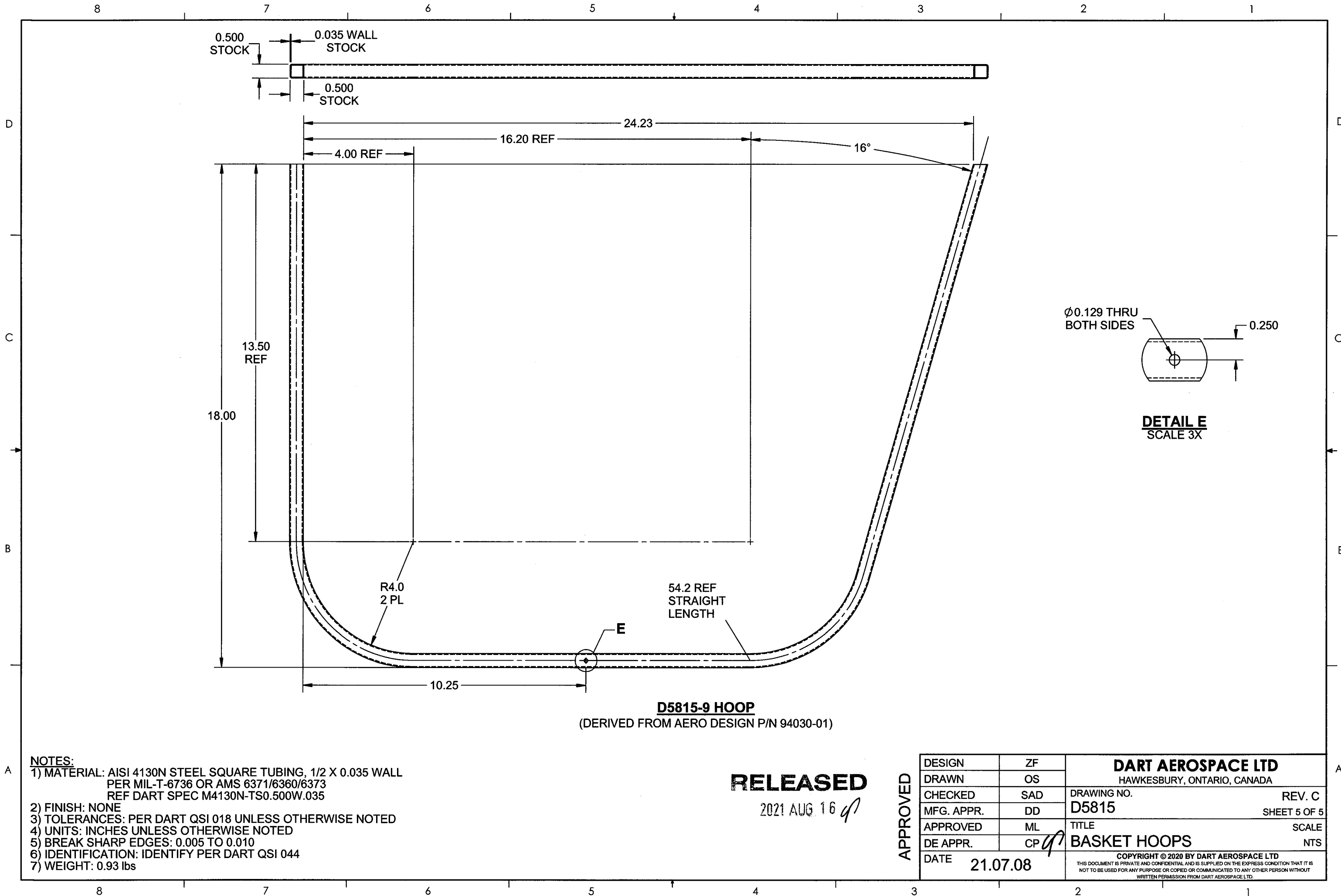
D5815-7 STUD
(DERIVED FROM AERO DESIGN P/N 94023-07)

- NOTES:**
1) MATERIAL: AISI 1018/1025 STEEL ROUND BAR
PER MIL-S-7097 OR ASTM A108
REF DART SPEC M1018-R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: -5: 0.21 lbs
-7: 0.13 lbs

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2021 AUG 16

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DRAWN	OS		
CHECKED	SAD	DRAWING NO. D5815	REV. C
MFG. APPR.	DD		SHEET 4 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BASKET HOOPS	NTS
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- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6360/6373
REF DART SPEC M4130N-TS0.500W.035
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.93 lbs

RELEASED
2021 AUG 16 *qf*

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	OS		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	DD	D5815	SHEET 5 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	CP <i>qf</i>	BASKET HOOPS	NTS
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